



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1130	2177A 2	END CAP ASSEMBLY, UPPER	1,1		
2	30	20080	BALL BEARING, UPPER END C	1,1		
3	25	31305	"O" RING, UPPER END CAP	1,1		
4	31	33958	BEARING, ROLLER - UPPER EN	1,1		
5	26	33995	OIL SEAL	1,1		
6	10	29198	SCREW, UPPER END CAP MOUN	4,4		
7		26551	BRACKET, EXTENSION - UPPER	1,1		
8	15	33903A 1	SHIM, UPPER END CAP TO CRA	AR,AR		
9		33899	CLAMP, HOLD DOWN RING - STA	2,2		
10	10	20456	SCREW, HOLD DOWN RING CLA	4,4		
11	24	27087	SPRING, HOLD DOWN RING CLA	4,4		
12	838	2176A 2	CYLINDER BLOCK AND CRANKC	1,1		
13	23	26348	BUSHING, CRANKCASE	2,2		
14	16	35099	STUD, CARBURETOR MOUNTI	2,2		
15	16	29988	STUD, CRANKCASE TO DRIVE	2,2		
16	17	23784	DOWEL PIN, CRANKCASE TO C	2,2		
17	17	20032	DOWEL PIN, CYLINDER BLOCK	1,1		
18	16	29990	STUD, CYLINDER BLOCK TO D	2,2		
19	16	29989	STUD, CYLINDER BLOCK TO D	4,4		
20	22	30139	PLUG, PIPE - WATER PRESSUF	1,1		
21		33758	COVER, TRANSFER PORT	1,1		
22	27	33955	GASKET, TRANSFER PORT COVI	1,1		
23	10	20540	SCREW, TRANSFER PORT COVE	3,3		
24	10	22040	SCREW, CRANKCASE TO CYLIND	7,7		
25	10	22039	SCREW, CRANKCASE TO CYLIND	2,2		
26	10	26066	SCREW, CRANKCASE TO CYLIND	1,1		
27	11	29250	NUT, CRANKCASE FASTENING S	10,10		
28	10	26801	SCREW, MAIN BEARING LOCKIN	1,1		
29	14	20091	TAB WASHER, BEARING LOCKIN	1,1		
30	15	20085A 1	SHIM, LOWER END CAP TO CRA	AR,AR		
31	1126	2187A 1	END CAP ASSEMBLY, LOWER	1,1		
32	21	28481A 1	CHECK VALVE ASSEMBLY, LOV	1,1		
33	26	29478	OIL SEAL, LOWER	1,1		
34	26	29476	OIL SEAL, UPPER	1,1		
35	30	20080	BALL BEARING, LOWER END C	1,1		
36	25	20081	"O" RING, LOWER END CAP	1,1		
37	10	30225	SCREW, LOWER END CAP MOUN	3,3		
38	10	21365	SCREW, IDLE STOP - CRANKCAS	1,1		
39	11	20890	NUT, IDLE STOP SCREW	1,1		
40		26852	CAP, NYLON - IDLE STOP SCREW	1,1		
41	27	22950	GASKET, CYLINDER BLOCK TO A	1,1		